

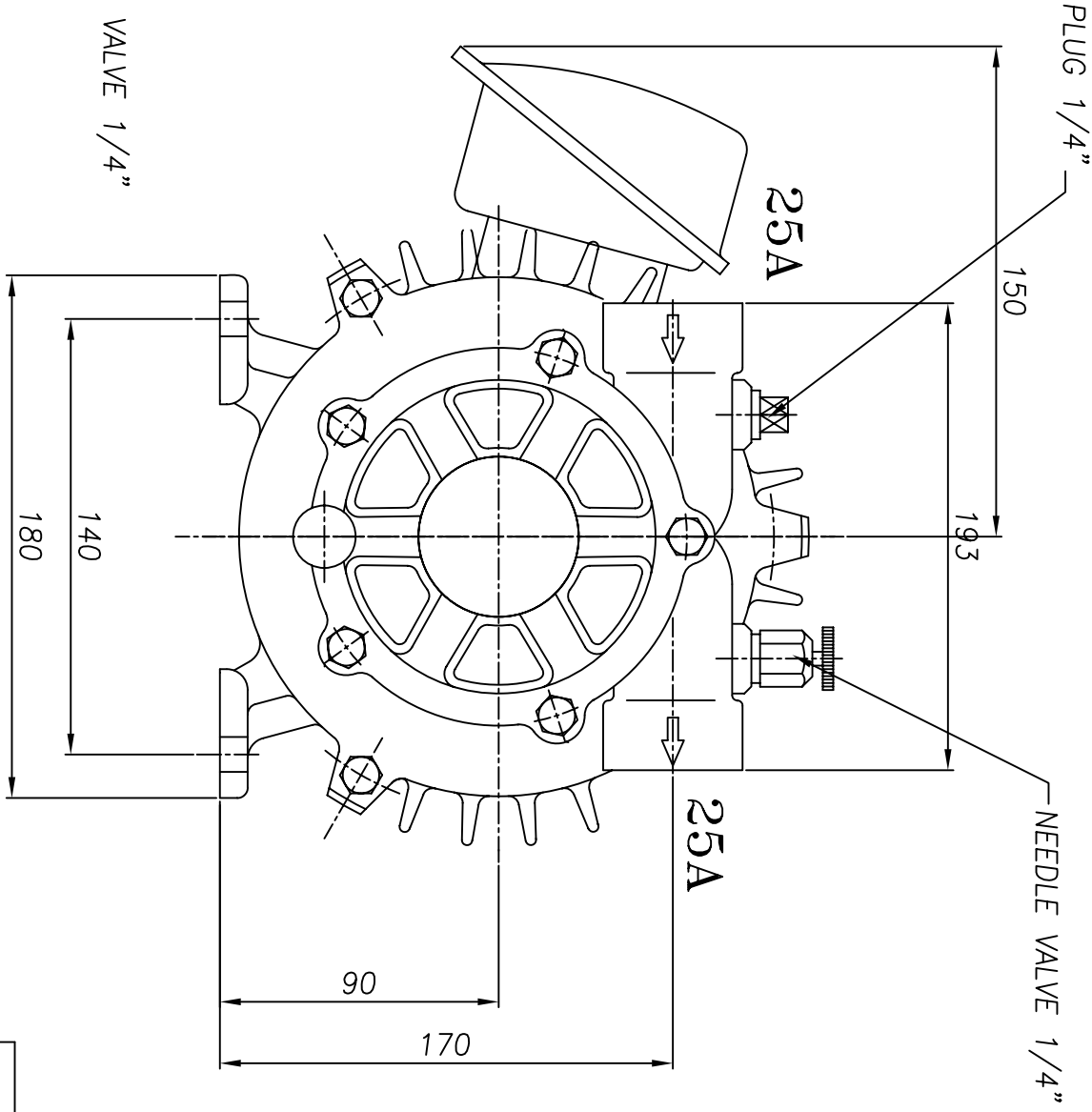
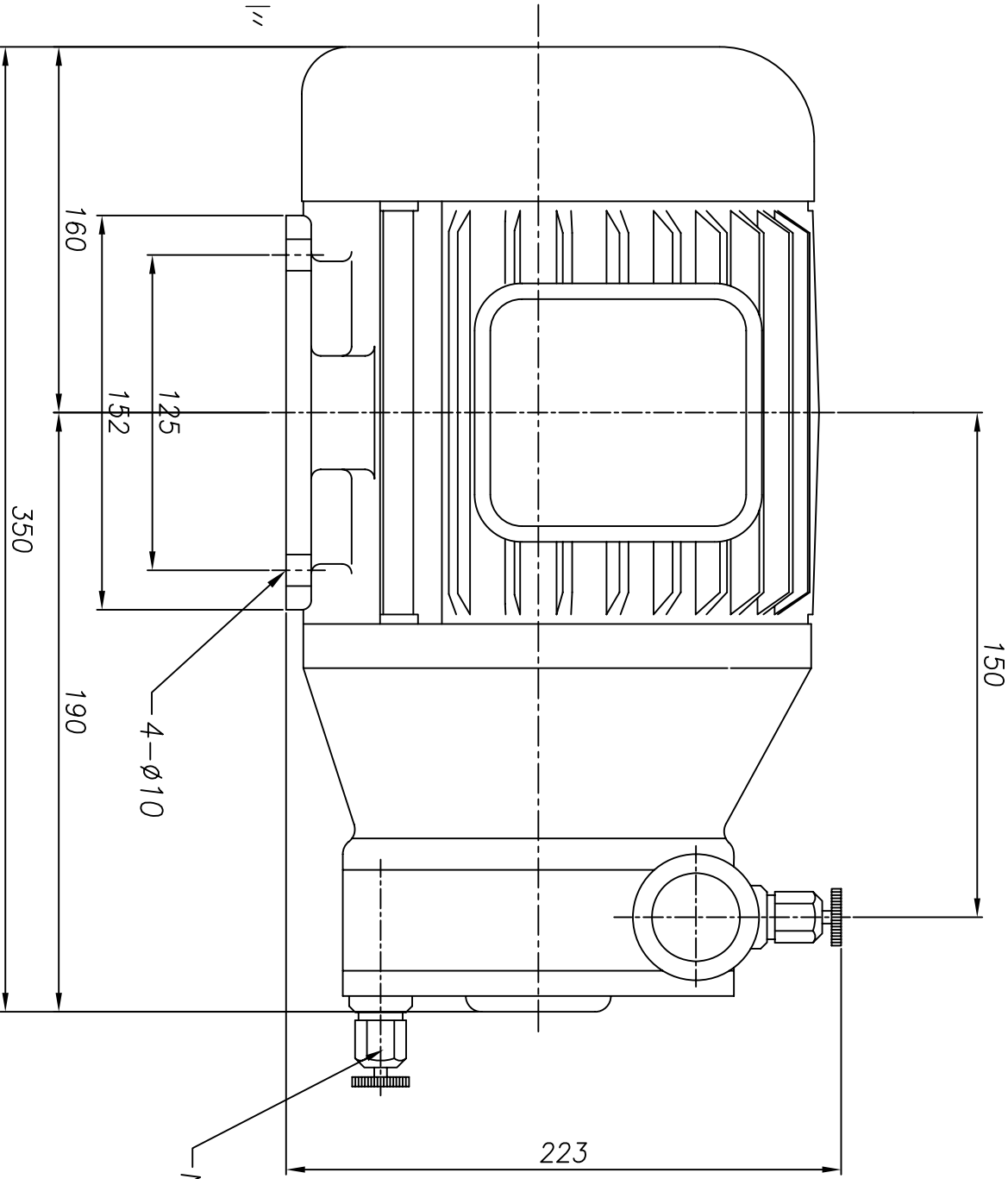
4

3

2

1

All Demension in millimeters



GENERAL TOLERANCE UNLESS NOTED			
CASTING ±			
	C1	C2	
<100	1.0	1.5	
~200	1.5	2.0	
~400	2.0	3.0	
~600	3.0	4.0	
~1600	4.0	5.0	
~3150	-	7.0	
<5	0.5	1.0	
~10	1.0	1.5	
~20	1.5	2.0	
~30	2.0	3.0	
~40	2.0	4.0	

MACHINING ±			
M1	M2	M3	
3~6	.05	0.1	0.2
~30	0.1	0.2	0.5
~120	.15	0.3	0.8
~315	0.2	0.5	1.2
~1M	0.3	0.8	2.0
~2M	0.5	1.2	3.0
~4M	0.8	2.0	4.0
~8M	-	3.0	5.0
~12M	-	4.0	6.0
~16M	-	5.0	7.0
~20M	-	6.0	8.0
WELDING ±			
W1	W2	W3	
~120	1	2	3
~315	1	2	4
~1M	2	3	6
~2M	3	4	8
~4M	4	6	11
~8M	5	8	14
~12M	6	10	18
~16M	7	12	21
~20M	8	14	24

STANDARD FOR SURFACE ROUGHNESS			
CLASS NO. Ra max.(μm)			
N1	0.025		
N2	0.05		
N3	0.1		
N4	0.2		
N5	0.4		
N6	0.8		
N7	1.6		
N8	3.2		
N9	6.3		
N10	12.5		
N11	25		
N12	50		

Item No.				
service				
PUMP		MOTOR		
Capacity	m <sup>3</sup> /min	Voltage		V
Head	m	Pole	2	P
Revolution	3540	r.p.m	Frequency	60 Hz
Power	2.2	KW	Maker	SI DAE
E u y e o n Co.,Ltd.				
MODEL	S-2522			
TTITLE	OUT LINE DRAWING			
Drawing No.	S-WDDP 20005			

A

B

C

D

4

4

3

3

3

2

1

A3(420x297mm)

A