

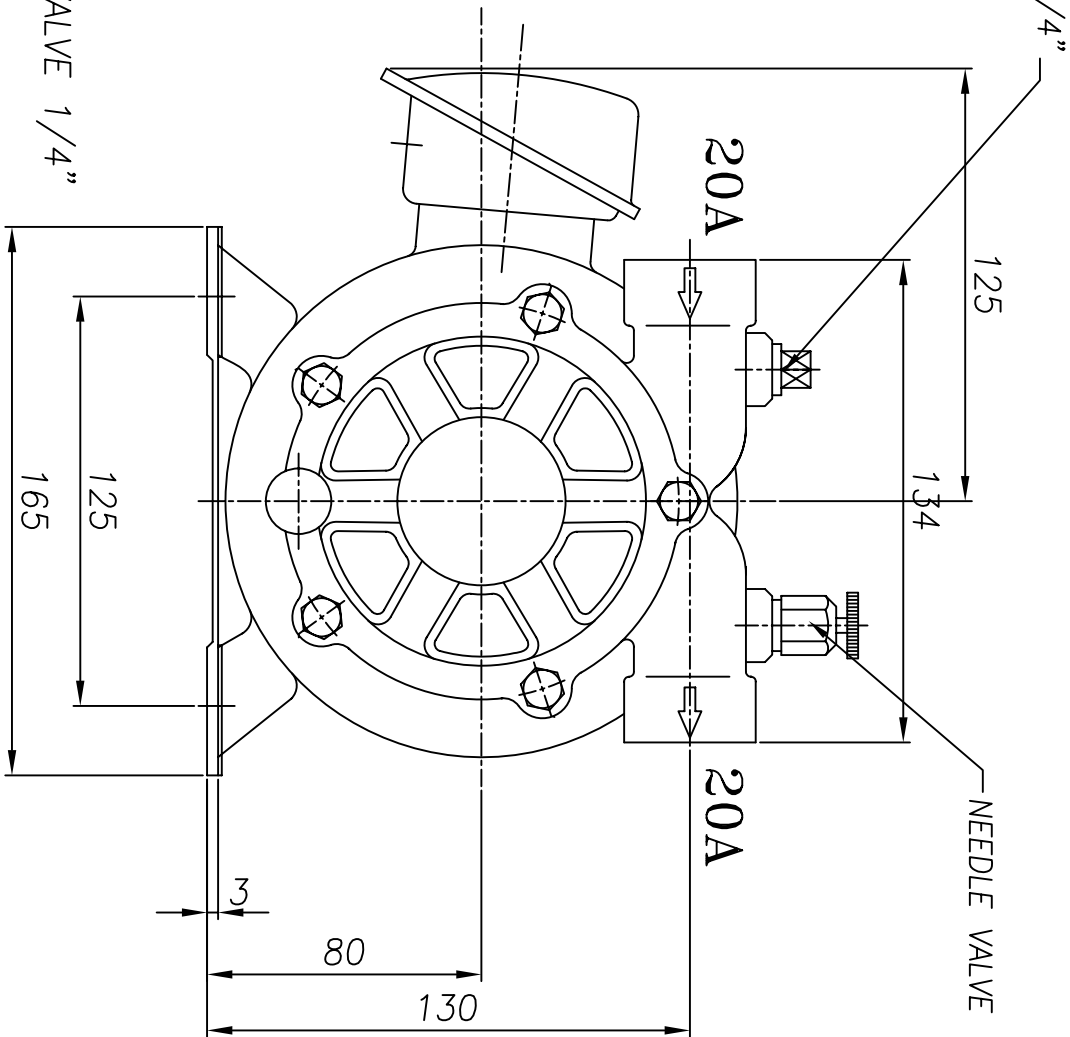
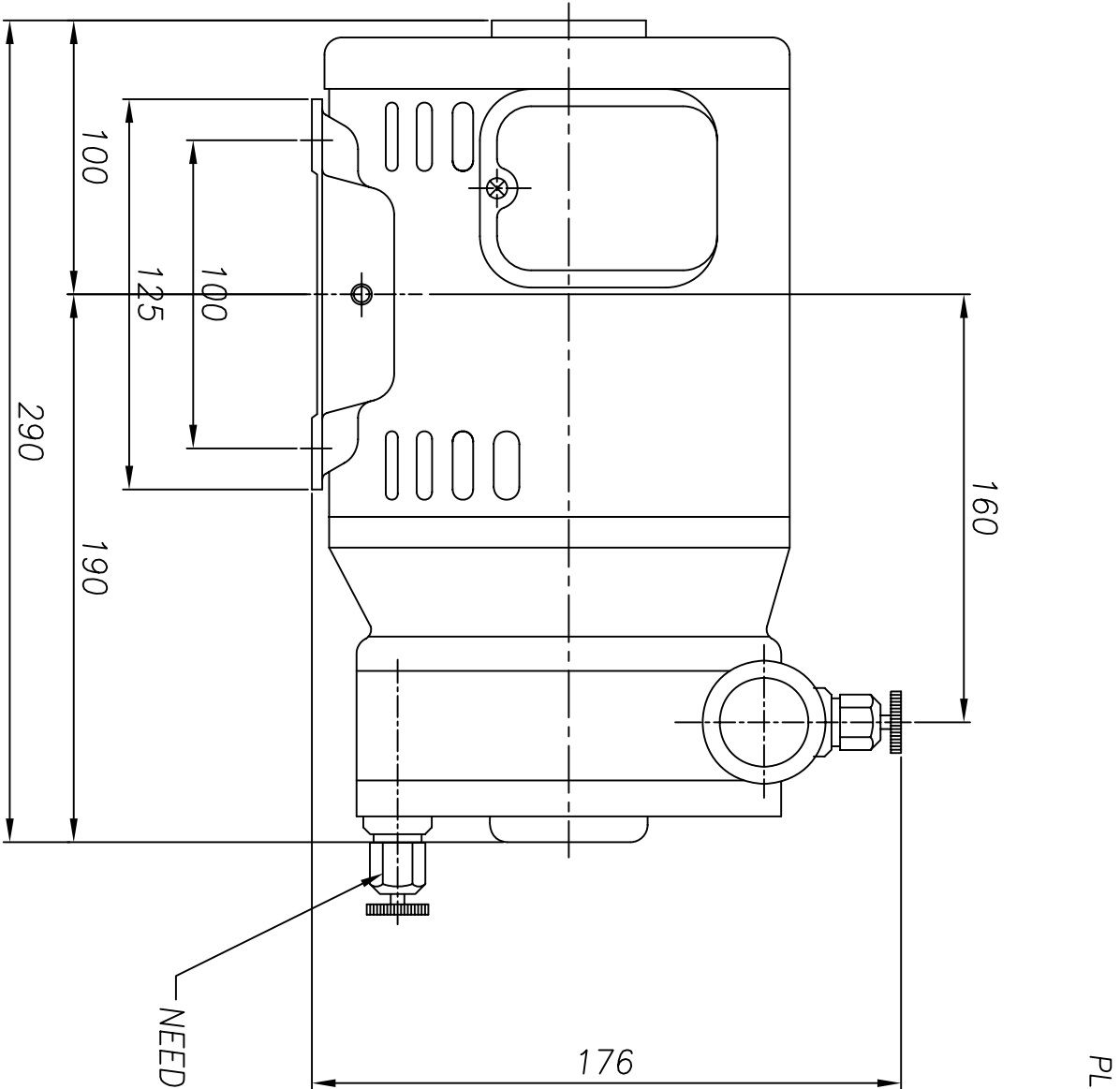
4

3

2

1

All Demension in millimeters

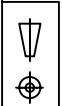


GENERAL TOLERANCE UNLESS NOTED			
CASTING ±			
	C1	C2	
<100	1.0	1.5	
~200	1.5	2.0	
~400	2.0	3.0	
~800	3.0	4.0	
~1600	4.0	5.0	
~3150	-	7.0	
<5	0.5	1.0	
~10	1.0	1.5	
~20	1.5	2.0	
~30	2.0	3.0	
~40	2.0	4.0	

MACHINING ±			
W1	W2	W3	
3~6	.05	0.1	0.2
~30	0.1	0.2	0.5
~120	.15	0.3	0.8
~315	0.2	0.5	1.2
~1M	0.3	0.8	2.0
~2M	0.5	1.2	3.0
~4M	0.8	2.0	4.0
~8M	-	3.0	5.0
~12M	-	4.0	6.0
~16M	-	5.0	7.0
~20M	-	6.0	8.0
WELDING ±			
W1	W2	W3	
~120	1	2	3
~315	1	2	4
~1M	2	3	6
~2M	3	4	8
~4M	4	6	11
~8M	5	8	14
~12M	6	10	18
~16M	7	12	21
~20M	8	14	24

CLASS NO. Fin mod.(μm)	
N1	0.025
N2	0.05
N3	0.1
N4	0.2
N5	0.4
N6	0.8
N7	1.6
N8	3.2
N9	6.3
N10	12.5
N11	25
N12	50

STANDARD FOR SURFACE ROUGHNESS



Item No.				
service				
PUMP		MOTOR		
Capacity	m ³ /min	Voltage	.	V
Head	m	Pole	2	P
Revolution	3450	r.p.m	Frequency	60 Hz
Power	0.75	KW	Maker	SI DAE

 E u y e o n Co.,Ltd.

MODEL S-1575

TITLE OUT LINE DRAWING

Drawing No. S-WODP 20003

A

A

B

C

D

1/11

A3(420x297mm)

4

4

3

3

2

1