

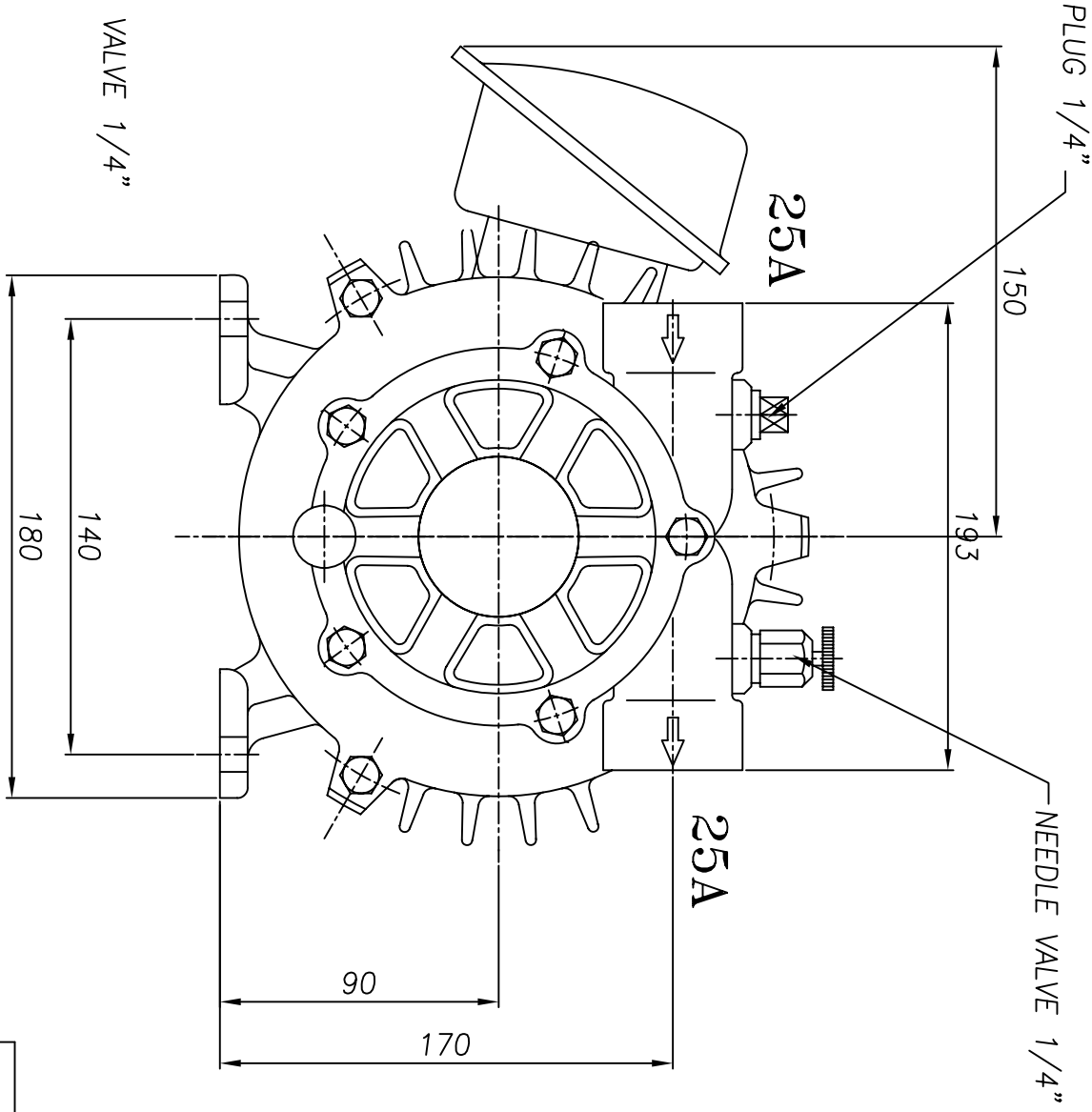
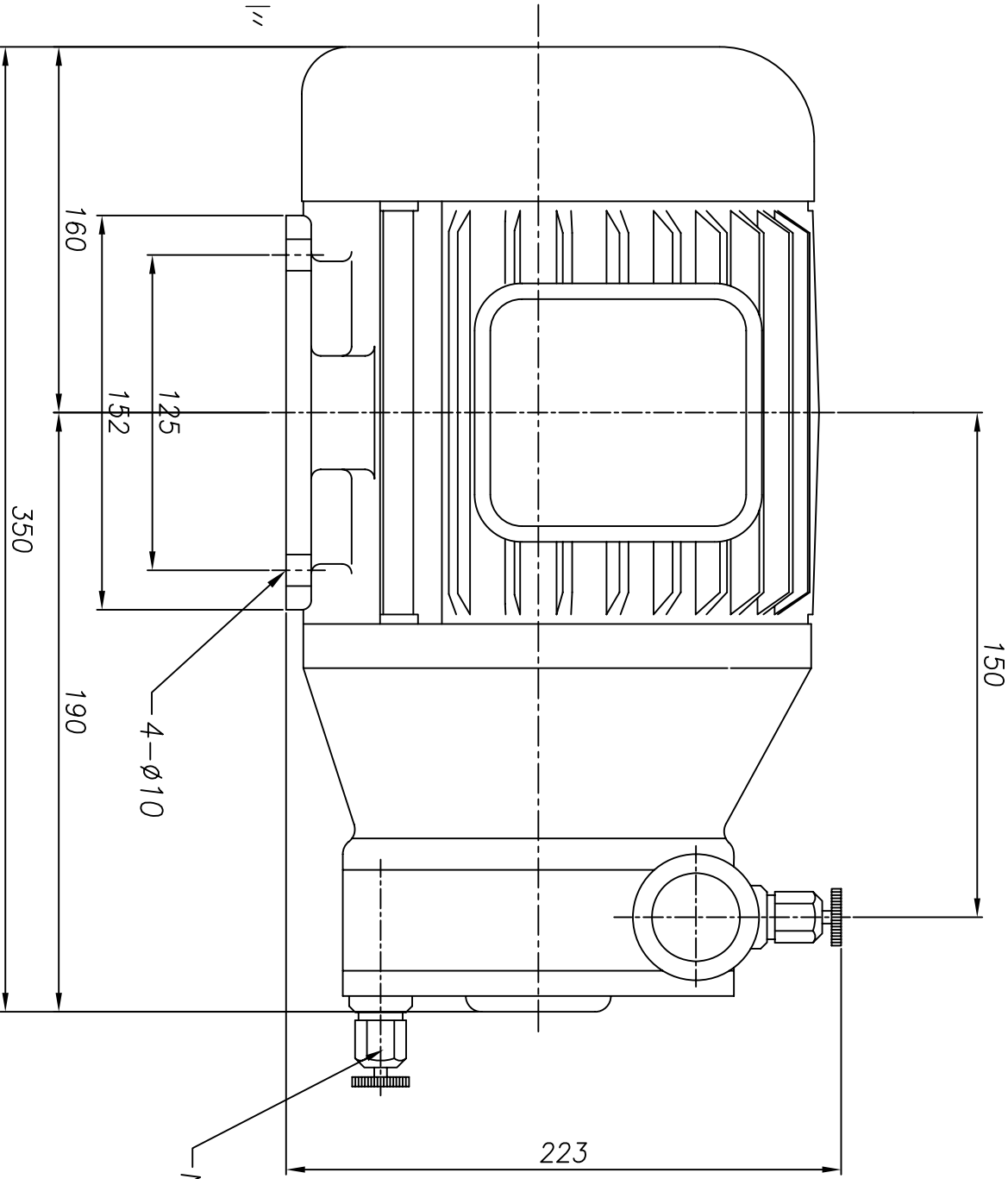
4

3

2

1

All Demension in millimeters



GENERAL TOLERANCE UNLESS NOTED			
CASTING ±			
	C1	C2	
<100	1.0	1.5	
~200	1.5	2.0	
~400	2.0	3.0	
~600	3.0	4.0	
~1600	4.0	5.0	
~3150	-	7.0	
≤5	0.5	1.0	
~10	1.0	1.5	
~20	1.5	2.0	
~30	2.0	3.0	
~40	2.0	4.0	

MACHINING ±			
M1	M2	M3	
3~6	.05	0.1	0.2
~30	0.1	0.2	0.5
~120	.15	0.3	0.8
~315	0.2	0.5	1.2
~1M	0.3	0.8	2.0
~2M	0.5	1.2	3.0
~4M	0.8	2.0	4.0
~8M	-	3.0	5.0
~12M	-	4.0	6.0
~16M	-	5.0	7.0
~20M	-	6.0	8.0

WELDING ±			
W1	W2	W3	
~120	1	2	3
~315	1	2	4
~1M	2	3	6
~2M	3	4	8
~4M	4	6	11
~8M	5	8	14
~12M	6	10	18
~16M	7	12	21
~20M	8	14	24

CLASS NO. Ref. max.(μm)	
N1	0.025
N2	0.05
N3	0.1
N4	0.2
N5	0.4
N6	0.8
N7	1.6
N8	3.2
N9	6.3
N10	12.5
N11	25
N12	50

STANDARD FOR SURFACE ROUGHNESS

E u y e o n Co.,Ltd.

Item No.				
service				
PUMP		MOTOR		
Capacity	m ³ /min	Voltage		V
Head	m	Pole	2	P
Revolution	3540	r.p.m	Frequency	60 Hz
Power	2.2	KW	Maker	SI DAE
S-2522				
MODEL	S-2522			
TTITLE	OUT LINE DRAWING			
Drawing No.	S-WDDP 20005			

A

A

B

C

D

4

4

3

3

2

1

A3(420x297mm)